

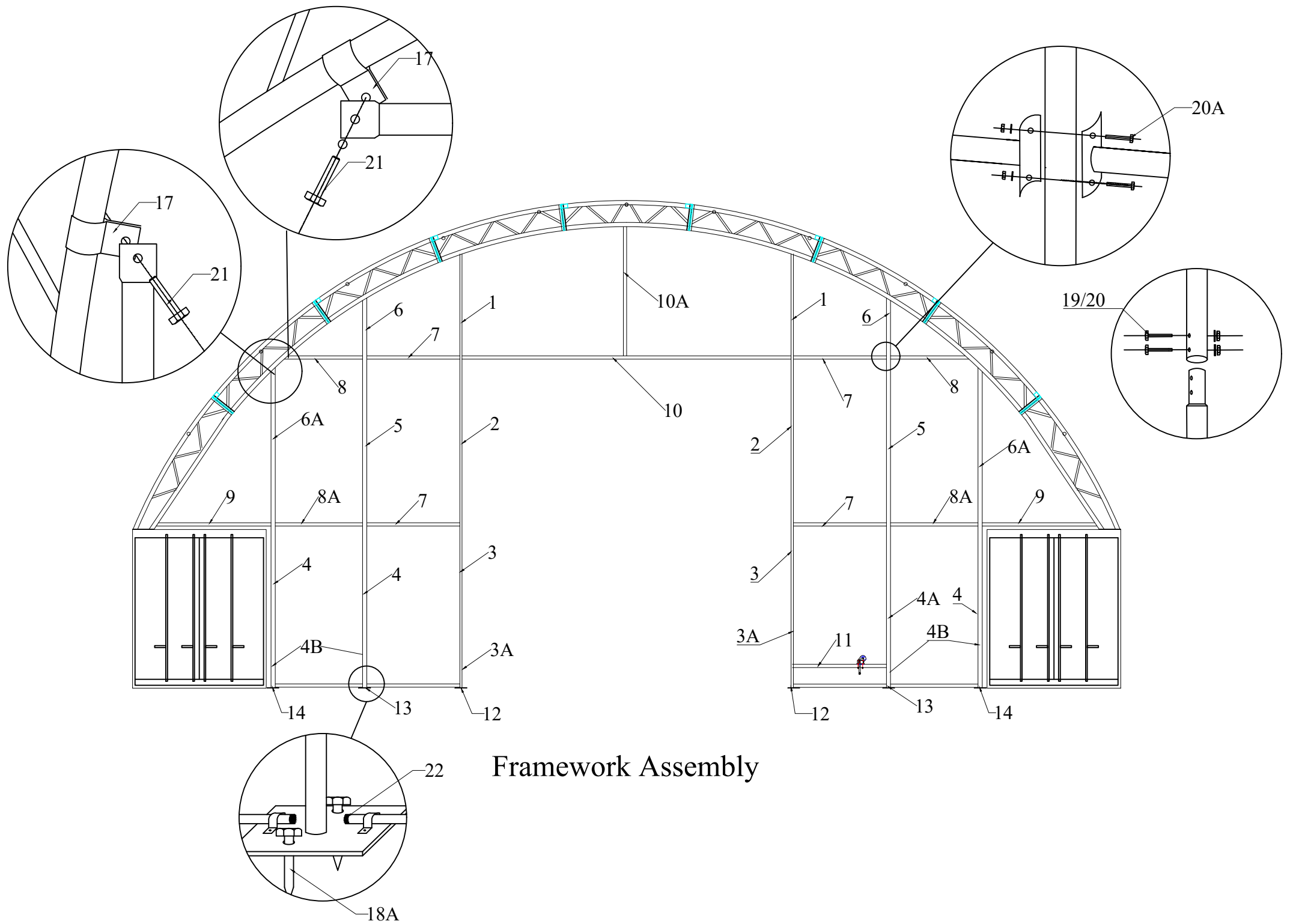


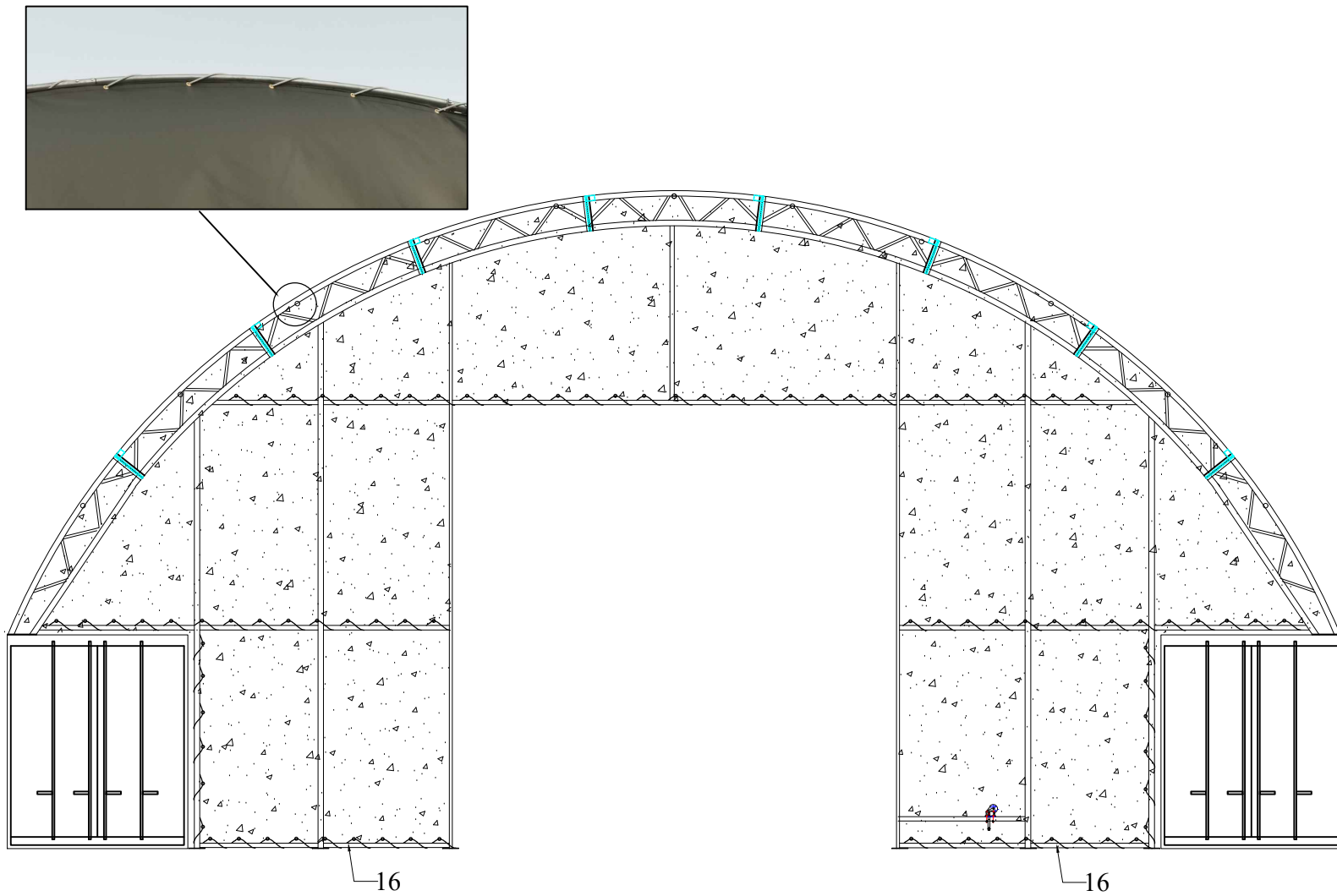
CONTAINER SHELTER Front & Back Wall ASSEMBLY MANUAL

Model: EMC-C604020

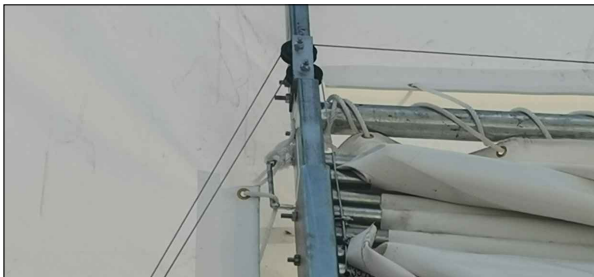
Size: 60FT(W)*40FT(L)*20FT(H)

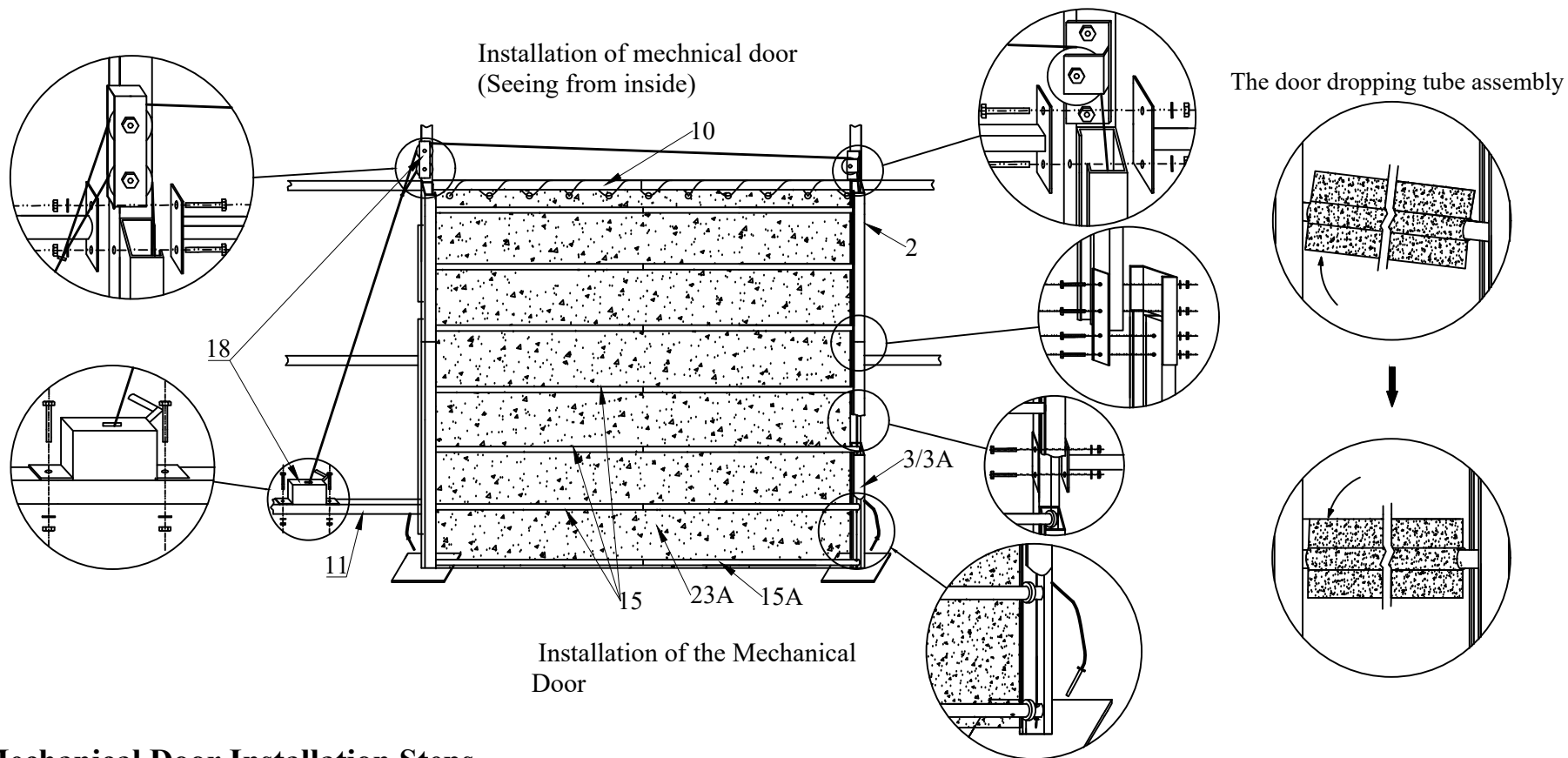
part Code	Descriptin	Quantity
1	Upper door track	2
2	Middle door track	2
3	Lower door track	2
3A	Lower door track	2
	Connectors for door track	4sets
4	Vertical tube at the front of panels	3
4A	Vertical tube at bottom rail for winch of mechanical door(beside the door)	1
4B	Standing tube for HQ	4
5	Middle standing tube for back panel	2
6	Upper standing tube for front panel	2
6A	Outmost standing tube at the upper of front panel	2
7	Upper rail for front panel door	4
8	Upper side rail for front panel	2
8A	Lower side rail for front panel	2
9	Outmost side rail for front panel	2
10	Door beam	1+1
10A	Door rail	1
11	Bottom rail for winch of mechanical door(beside the door)	1
12	Base flange for front door	2
13	Middle base flange for front panel	2
14	Outermost base flange for front panel	2
15	Door dropping tube	5+5
15A	Door dropping tube at the bottom	2+2
16	Cover tensioning tube of front cover	2+2
17	Tube clip	11
18	Components for mechanical door	1sets
18A	Stake peg	12
19	Hexagon bolt M10×75	46
20	Hexagon bolt M10×90	40
20A	Hexagon bolt M10×110	24
21	Hexagon bolt M10×30	14
22	Plastic cap	4
23	Front cover	1
23A	Door cover for door	1
24	Rope	10
25	Lower standing tube for back panel	6
25A	Standing tube for HQ	6
26	Middle standing tube of back panel	4
27	Upper standing tube of middle back panel	2
28	Upper standing tube of side back panel	2
29	Standing tubel of outermost back panel	2
30	Middle rail of back panel	2
31	Side rail of back panel	6
32	Upper side rail of back panel	2
33	Outermost side rail of back panel	2
34	Middle base flange for back panel	4
35	Outermost base flange for back panel	2
36	Middle supporting tube of back panel	10
37	Tube clip for back panel	4+1
38	Stake peg	12
39	Hexagon bolt M10×90	50
40	Hexagon bolt M10×110	26
41	Hexagon bolt M10×30	14
42	Plastic cap	2
43	Back cover	1
44	Rope for back panel	11





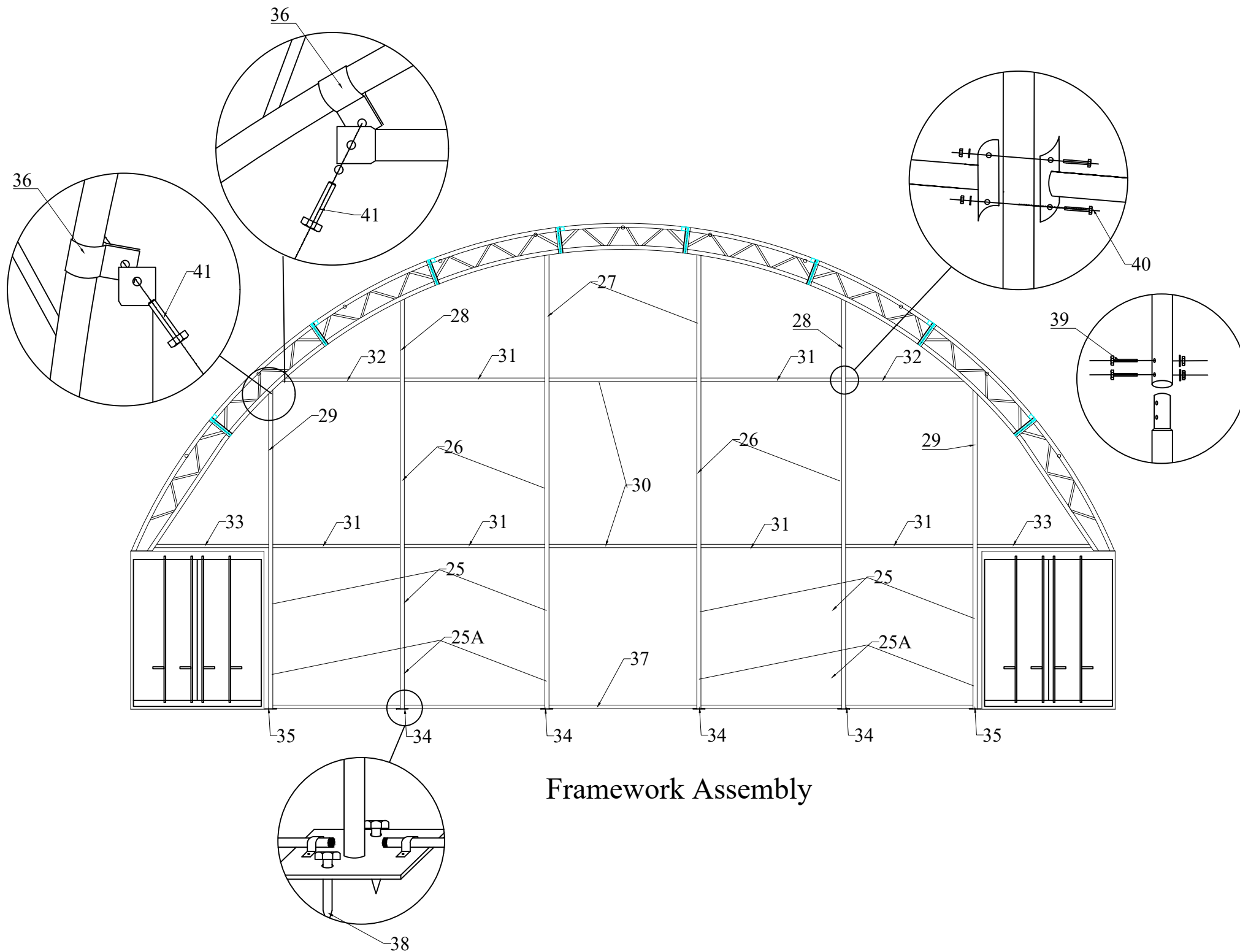
Cover Assembly

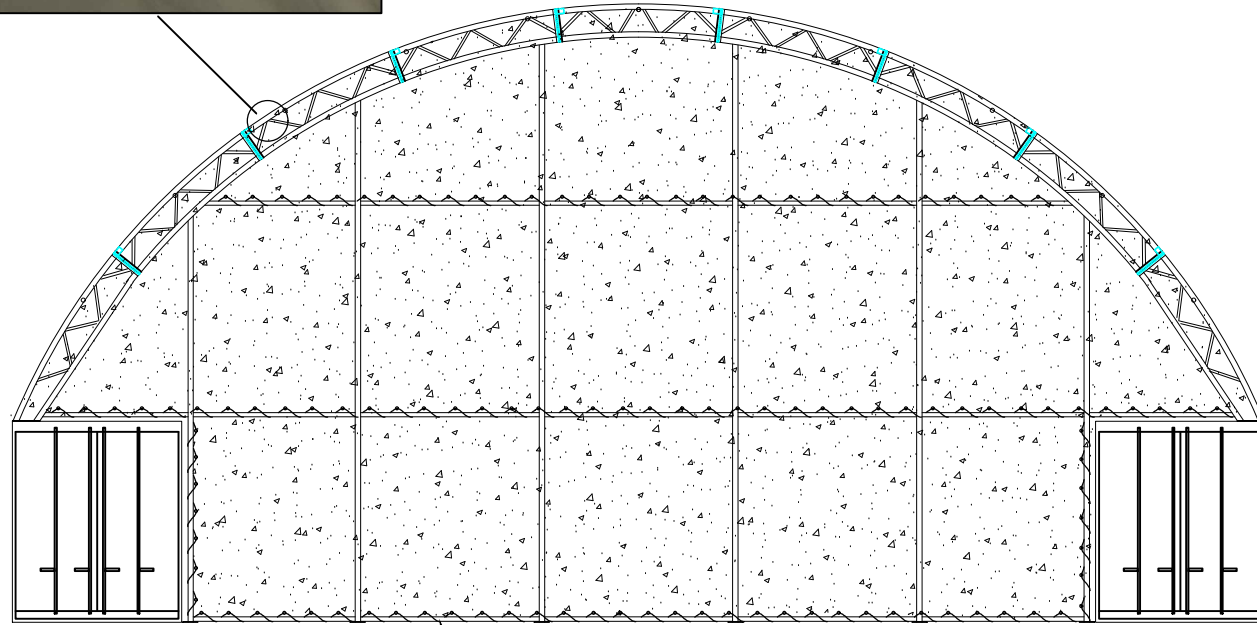
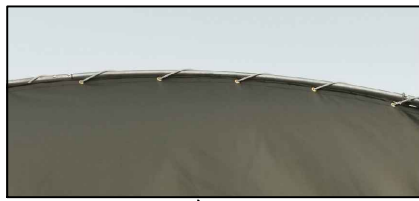




Mechanical Door Installation Steps

1. Install Main Door Pulleys (left and right) over the Top of the Door on each side of the Door Beam (Part #10).
2. Next mount the Winch Mechanism to the Front Panel Lower Beam (Part #11).
3. Slide Bottom Door Dropping Tube (Part #15A) into the bottom horizontal fabric pocket on the Door Cover (Part #23A). Then slide the six remaining Door Dropping Tubes (Part #15) into the remaining horizontal fabric pockets in the Door Cover.
4. From the bottom of the door tracks (2, 3, 3A), gently raise and slide one door dropping tube (15) into the tracks. And then feed the other remaining door dropping tubes (15, 15A) into the door tracks.
5. Next install the steel wire that leads from the door winching assembly to the bottom of the door dropping tubes. The Winch Assembly has a long and a short steel cable secured to it. Feed the end of the shorter of the two cables through the lower roller of the double pulley at the top of the door assembly track closest to the Winch Assembly, and then down through the holes in the Bottom Door Dropping Tube (15A) on the left hand side of the door (facing from the inside). When the steel cable goes down through the hole in the Bottom Dropping Tube (15A), tie a knot in the steel wire so that it cannot pass back up through the hole.
6. From the Winch Assembly route leading end of the Longer Steel Cable through the Upper Roller of the double pulley on near door track and then through the Single Roller on the door track farthest from the Winch Assembly. Then down through the Bottom Door Dropping Tube (15A). When the steel cable goes down through the hole in the Bottom Door Dropping Tube (15A), tie a knot in the steel cable. Door can now be opened or closed by operating the Winch Assembly. Raise and lower the door several times to be certain door tube ends are not binding on track. Lubricate if necessary.





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Cover Assembly

