

WB24

Wheel Balancer Manual



Warning

- This manual is a necessary part of the product. Please read carefully.
- Keep the manual for later use when maintaining the machine.
- This machine can only be used for the designated purposes. Never use it for any other purpose.
- The manufacturer is not responsible for the damage incurred by improper use or use other than the intended purpose.

Precaution

- The equipment can only be operated by qualified personnel with special training. Modification to any components or parts, or use the machine for other purpose without either obtaining the agreement from the producer, or observing the requirement of the instructions may lead to direct or indirect damage to the equipment.
 - ★ The equipment should be installed on the stable ground, not wooden pallet, otherwise not accurate.
- Keep the back panel 0.6M away from the wall for good ventilation. Enough room should be left on both sides for convenient operation.
- Do not put the equipment a place with high temperature or moisture, or near the heating system, water tap, air-humidifier or chimney.
 - Avoid lots of dust, ammonia, alcohol, thinner or spraying binder.
 - People who are no operating the machines should be kept away when it is used.
 - Use appropriate equipment and tools, protective and safety equipment, including eyeglasses, earplugs and working boots.
- Pay special attention to the marks on the machine.
- Do not touch or approach the moving parts by hand during operating.
- Do not remove the safety device or keep it from working properly.

Contents

1. General-----	1
2. Machine assembly-----	1
3. Controls and components-----	3
4. Indication and use of wheel balancer-----	6
5. Self-calibration of wheel balancer -----	10
6. Errors-----	11
7. Self- diagnoses-----	12
8. Setting machine-----	12
9. Wheel type operation-----	13
10.OPT function-----	14
11. Spare parts list and Exploded drawings -----	15

1. General

1.1. Technical data:

- Max wheel weight: 65kg
- Power: 0.2kw;0.37kw
- Power supply: 220v;230v;240v;110v;50hz;60hz
- Balancing accuracy: $\pm 1g$
- 6 balancing modes: DYN, ALU1, ALU2, ALU3,ALUS, ST
- Balancing speed: 200r/min
- Cycle time: 8s
- Rim diameter: 10 " ~ 24 " (256mm~610mm)
- Sound pressure level during work cycle: <70db

1.2. Features:

- Balance car wheel or motorcycle wheel according to different mode setting.
- Motorcycle adaptor is default under motorcycle mode.
- Statistic and dynamic balancing, ALU-programs for alloy rims or special shaped
- Self diagnoses, easy to find the problem
- Apply to steel and aluminum alloy rim

1.3. Working environment:

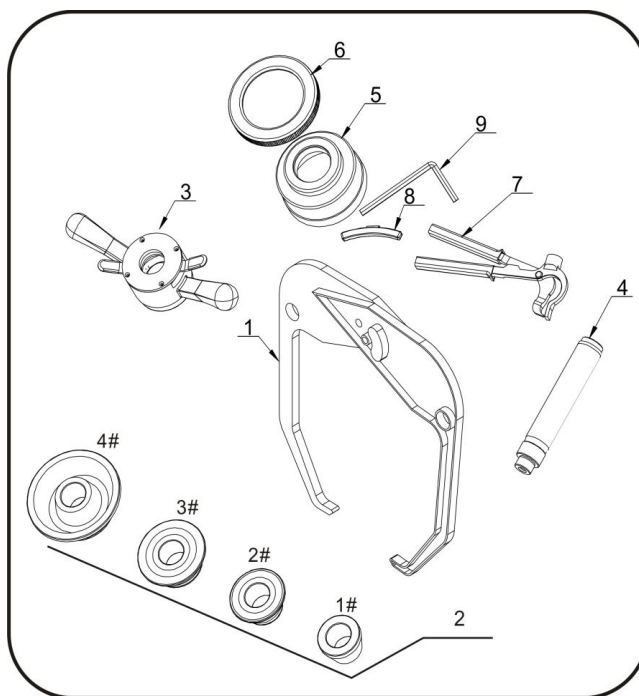
- Temperature: 5~50°C
- Height: $\leq 4000m$

2. Machine assembly

2.1. Unpack

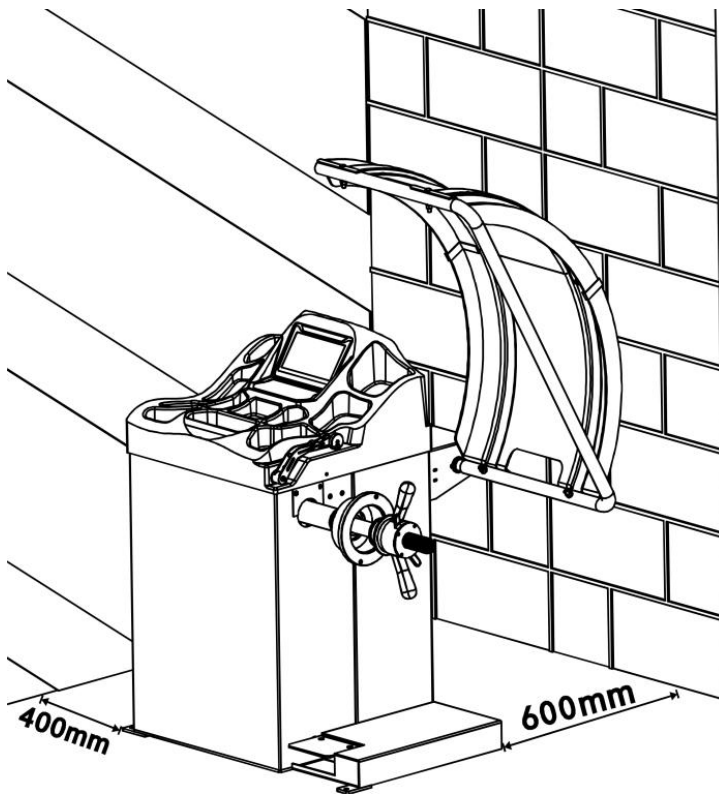
Unpack the carton, check if missing any spare parts.

No.	Item	Qty
1	Width gauge	1
2	Conic No.1	1
	Conic No.2	1
	Conic No.3	1
	Conic No.4	1
3	Quick release nut	1
4	Thread hub	1
5	Bowl for quick nut	1
6	Pad for bowl	1
7	Balancing hammer	1
8	100g weight	1
9	Allen wrench	1



2.2. Install

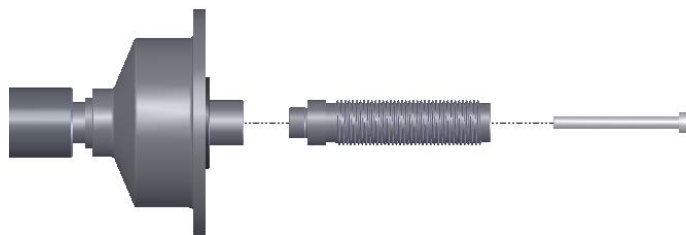
- The equipment should be installed on the stable ground, not wooden pallet, otherwise not accurate.
- Keep the back panel 0.6M away from the wall for good ventilation. Enough room should be left on both sides for convenient operation.



2.3. Fix balancer to floor with screws on the bottom.

2.4. Install adaptor

The wheel balancer is supplied complete with cone type adaptor for fastening wheel with central bore. (see below picture)



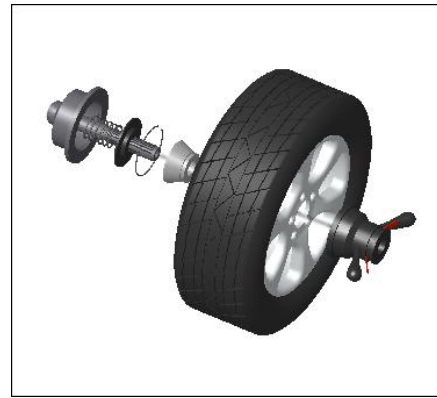
2.5. Install wheel

Clean wheel, take off counterweights, check pressure of wheel.

Choose the way of installation according to the type of wheel.



Main shaft-wheel—
suitable cone(small head towards inside)—quick handle nut

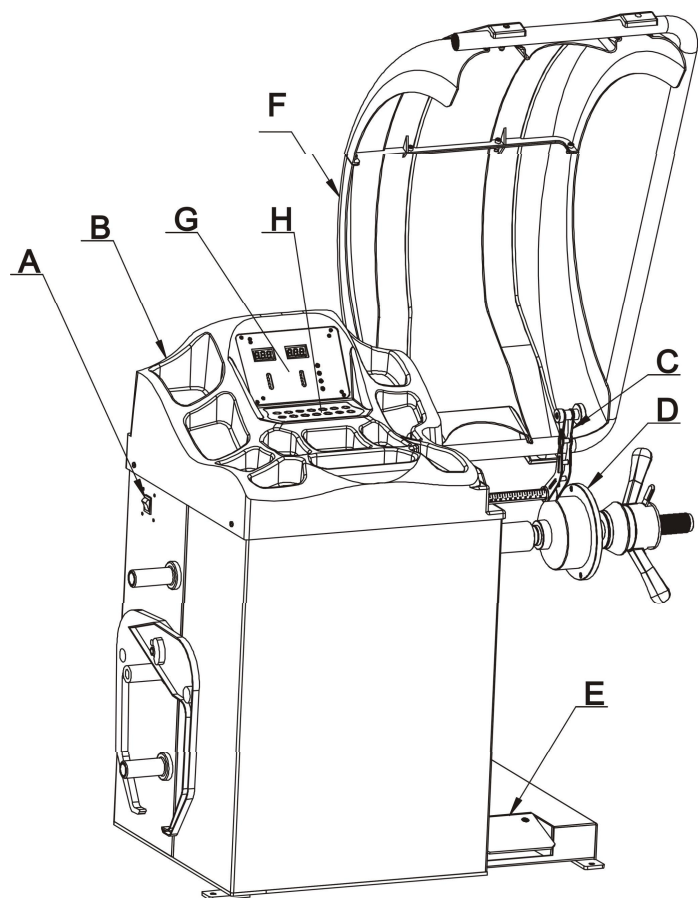


Main shaft-suitable cone(big head towards inside)
—wheel—quick handle nut

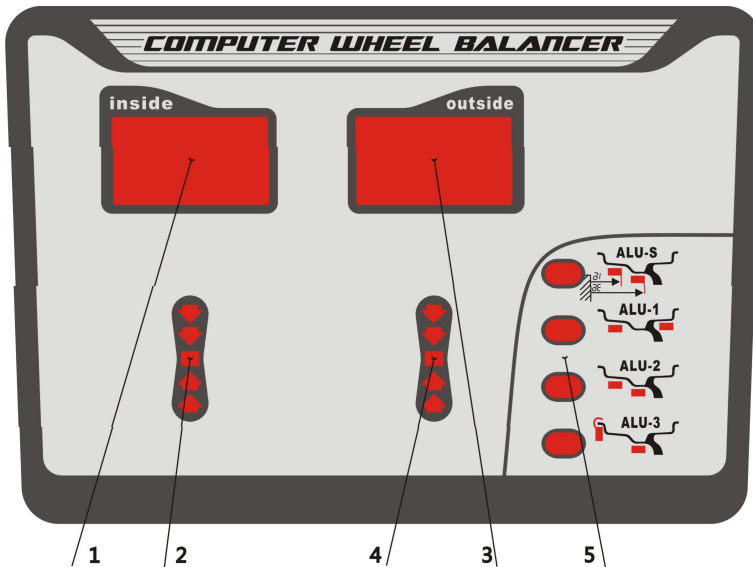
Attention: May add a wheel, and hold the wheel to help install the thread hub. When installing or taking off wheel, do not let wheel move on the shaft, to avoid scratching shaft.

3. Controls and components

No.	Item	Standard/Optional
A	Switch	S
B	Head with tools tray	S
C	Gauge head	S
D	Main shaft	S
E	Pedal brake	O
F	Safe guard	O
G	Display mask	S
H	Keyboard	S

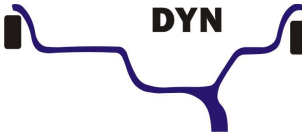
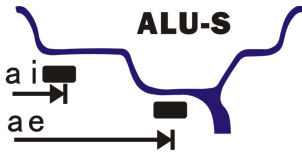


Display mask (G)

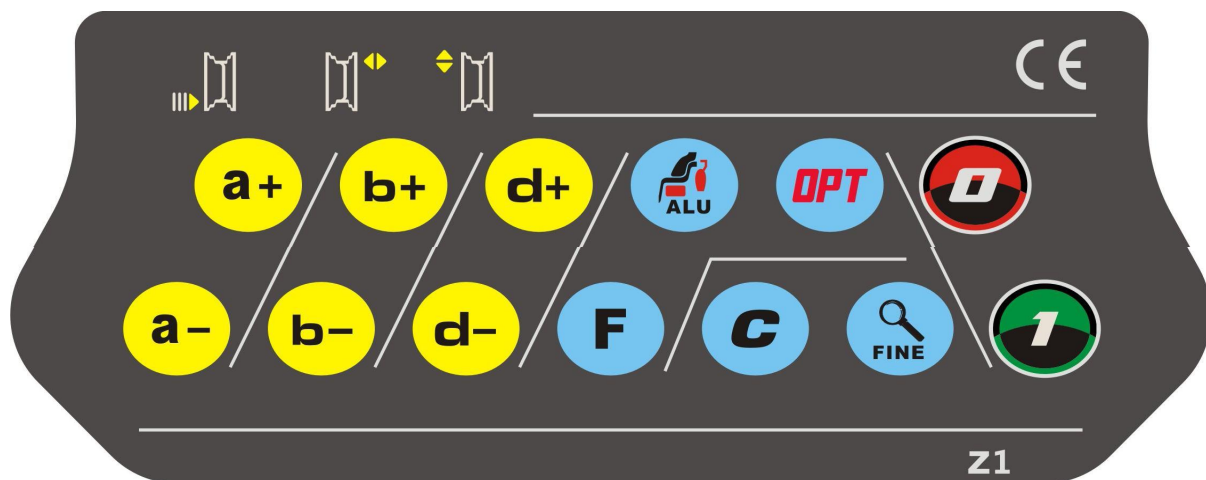


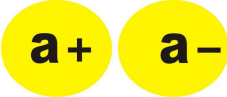
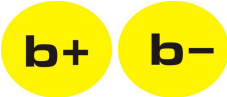
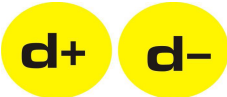
- 1.inside unbalance value digital display
- 2.inside unbalance position display
- 3.outside unbalance value digital display
- 4.outside unbalance position display
- 5.displays showing type of correction chosen.

Six balancing modes

Icon	Balancing mode	Operation	Add weights
	Standard/Default	1. Turn on machine 2. Input a,b,d value 3. Start spin, after spin stop	Clip on weights on both sides of rim edge
	ALUS	1. Turn on machine 2. Press ALU button, indicator lit up 3. Input aI,aE,d value 4. Start spin, after spin stop	Add adhesive weights on the two positions gauge head touch
	ALU1	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Add adhesive weights on the rim shoulder both sides
	ALU2	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Add adhesive weights on the rim shoulder both sides
	ALU3	1. Turn on machine 2. Input a,b,d value 3. Press ALU button, indicator lit up 4. Start spin, after spin stop	Clip on weight on inside rim edge, add adhesive weight on outside rim shoulder
	Static mode	1. Turn on machine 2. Input a,b,d value 3. Start spin, after spin stop 4. Press F button	Add adhesive weight

Key board (H)



Icon	Function	Icon	Function
	Set distance		Optimization of unbalance
	Set rim width		Selection of “ALU” modes
	Set rim diameter		Static mode
	Recalculation		Unbalance display pitch and threshold
	Start		Stop/Cancel

4. Indication and use of wheel balancer

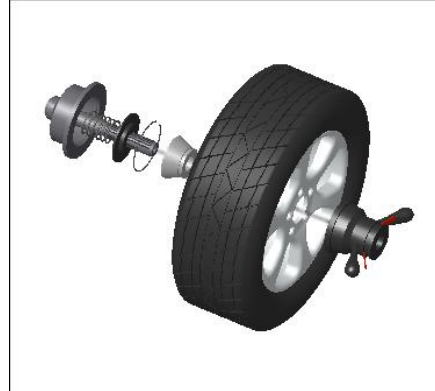
4.1. DYN (Standard/Default) mode

4.1.1. Clean wheel, take off counterweights, check pressure of wheel. Choose the way of installation according to the type of wheel.



Main shaft-wheel—

suitable cone(small head towards inside)—quick handle nut



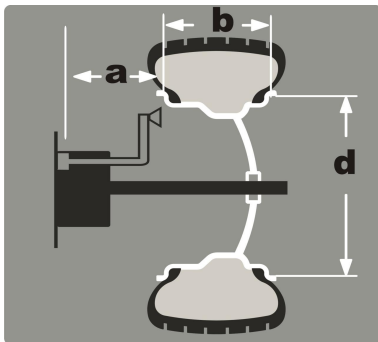
Main shaft-suitable cone(big head towards inside)

—wheel—quick handle nut

Attention: May add a wheel, and hold the wheel to help install the thread hub. When installing or taking off wheel, do not let wheel move on the shaft, to avoid scratching shaft.

4.1.2. Turn on machine

4.1.3. Input a b d value



- Move gauge to touch edge of rim (Fig.1), read the value of distance, press **a+** and **a-** to change, set “a” value.
- Use width gauge to read the value of width (Fig. 2), press **b+** and **b-** to change, set “b” value.
- Read the value of diameter (marked on the wheel), press **d+** and **d-** set “d” value.

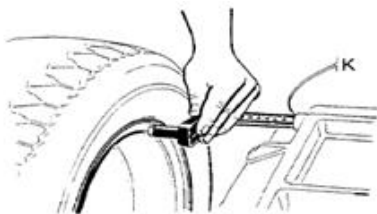


Fig.1



Fig.2

4.1.4. Put down the guard or press  (when without hood) to perform a measuring spin.

4.1.5. In a few seconds the wheel is brought to operating speed and begin measuring unbalance, the unbalance values remain on instruments 1 and 3 when the wheel stopped. Press  may check the real unbalance value under threshold.

4.1.6. Anticlockwise moving wheel slowly, the displays with right LED's lit up full indicate the correct angular position where to mount the counterweights (12 o'clock position) outside, as **Fig.3**, clip the counterweight.

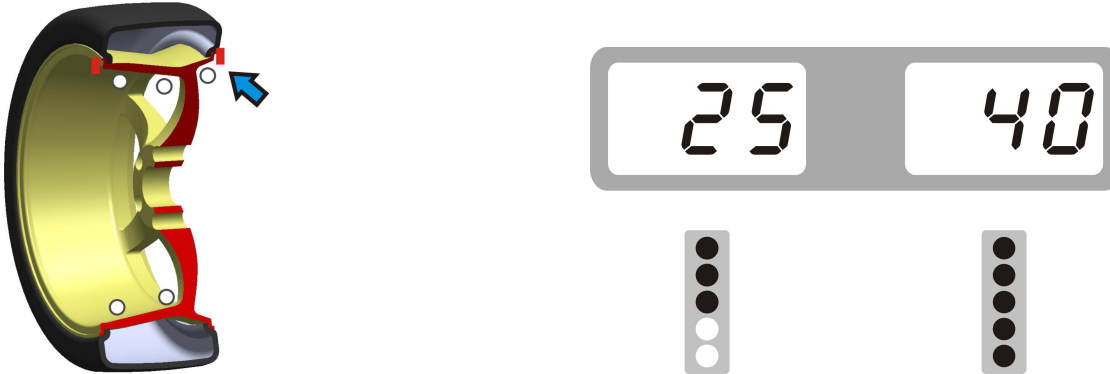


Fig. 3

4.1.7. Anticlockwise moving wheel slowly, the displays with left LED's lit up full indicate the correct angular position where to mount the counterweights (12 o'clock position) inside, as **Fig.4**, clip the counterweight.

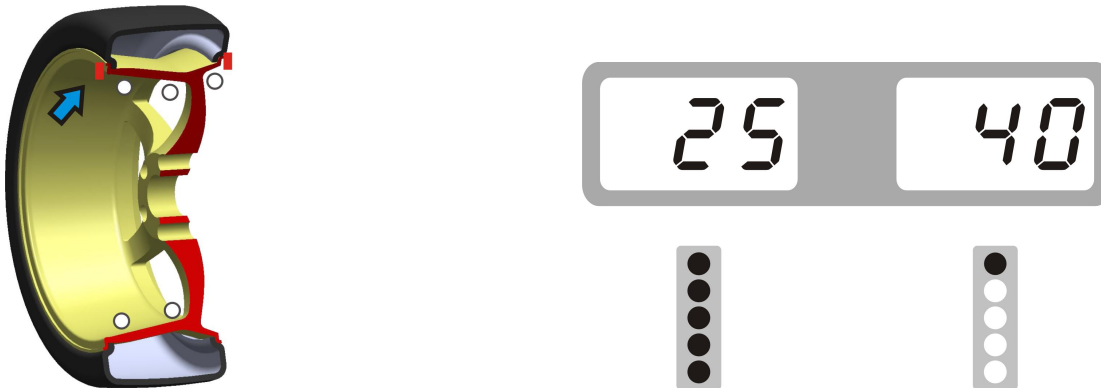


Fig. 4

4.1.8. After finishing clipping the counterweights, put down the guard or press  (when without hood) , to perform balancing spin again, if comes out 00 00, means balancing succeed. (**Fig.5**)



Fig. 5

4.2. ALU-2 mode (ALU-1, ALU3 same operation, only the position to add weights different)

4.2.1. Set “a” “d” “b” values

4.2.2. Press  until ALU2 indicator lit up

4.2.3. Put down the guard or press  (when without hood) to perform a measuring spin.

4.2.4. In a few seconds the wheel is brought to operating speed and begin measuring unbalance, the unbalance values remain on instruments 1 and 3 when the wheel stopped. Press  may check the real unbalance value under threshold.

4.2.5. Anticlockwise moving wheel slowly, the displays with right LED's lit up full indicate the correct angular position where to mount the counterweights, **12 o'clock position** outside, as **Fig.6**, add the counterweight.

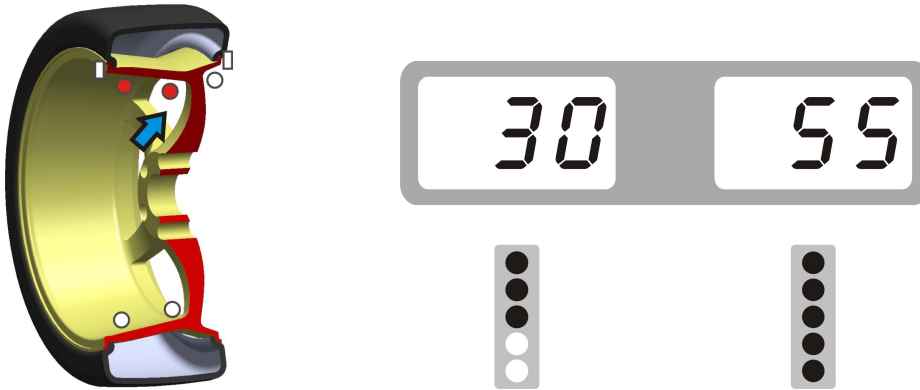


Fig. 6

4.2.6. Anticlockwise moving wheel slowly, the displays with left LED's lit up full indicate the correct angular position where to mount the counterweights, **12 o'clock position** inside, as **Fig.7**, add the counterweight.

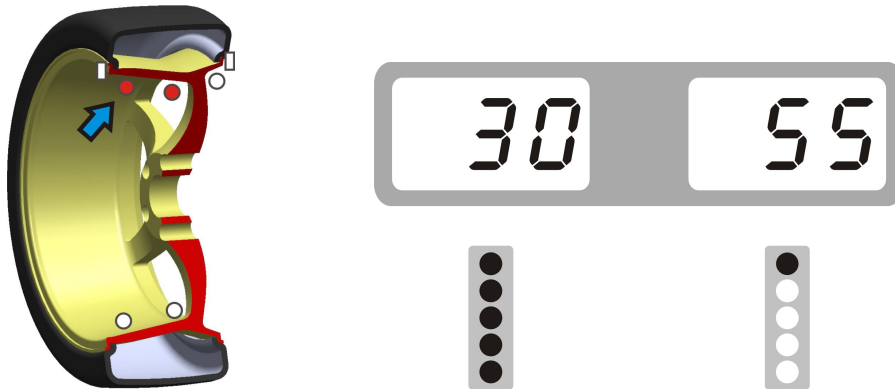


Fig. 7

4.2.7. After finishing mounting the counterweights, put down the guard or press  (when without hood), to perform balancing spin again, if comes out 00 00, means balancing succeed. (**Fig.8**)



Fig. 8

4.3. ALU—S mode

This mode is used for special rim, if ALU1/ALU2/ALU3 can not be used, you should choose ALUS mode.

4.3.1. Turn on machine, press  until the indicator of ALUS lit up.

4.3.2. Set aI, aE, d Value

- Set aI value: Pull gauge out, first to touch position of FI (**Fig 9**) to measure aI value, press **a+** and **a-** to input aI value.
- Set aE value :Then touch position of FE (**Fig 9**) to measure aE value, press **b+** and **b-** to input aE value.
- Set d value: Then press **d+** and **d-** to input d value.

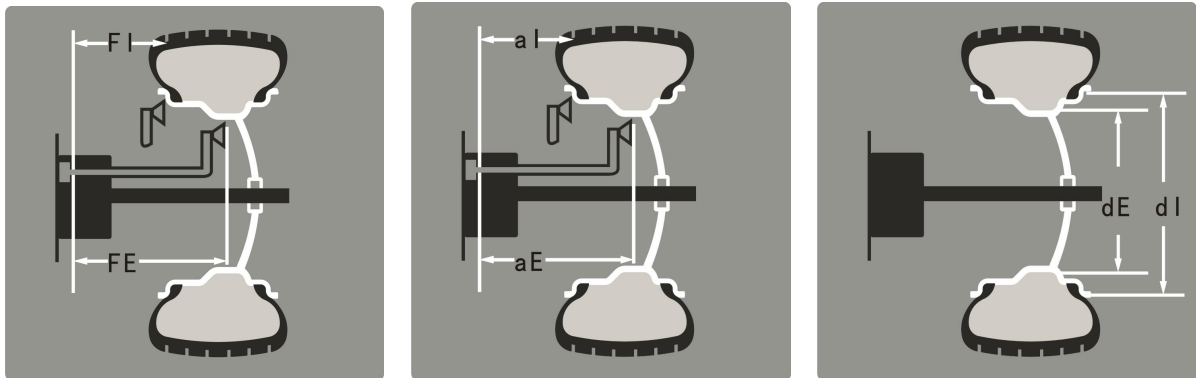


Fig. 9

4.3.3. Put down the guard or press **1** (when without hood) to perform a measuring spin.

4.3.4. In a few seconds the wheel is brought to operating speed and begin measuring unbalance, the unbalance values

remain on instruments 1 and 3 when the wheel stopped. Press **FINE** may check the real unbalance value under threshold.

4.3.5. Anticlockwise moving wheel slowly, the displays with right LED's lit up full indicate the correct angular position where to mount the counterweights, **12 o'clock position** outside, as **Fig.10**, add the counterweight.

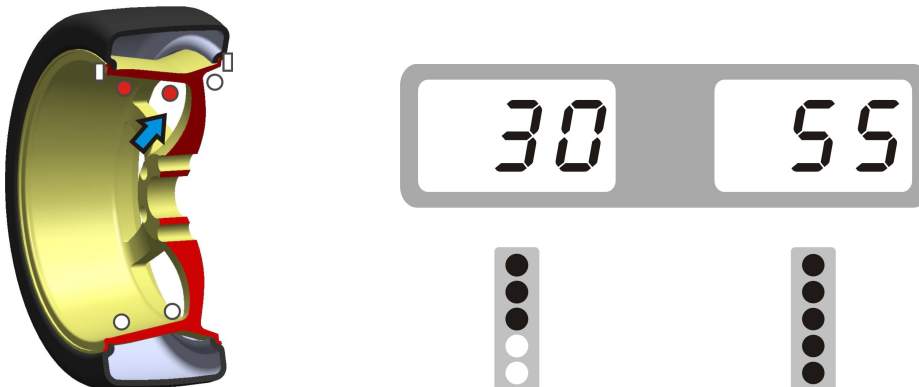


Fig. 10

4.3.6. Anticlockwise moving wheel slowly, the displays with left LED's lit up full indicate the correct angular position where to mount the counterweights, **12 o'clock position** inside, as **Fig.11**, add the counterweight.

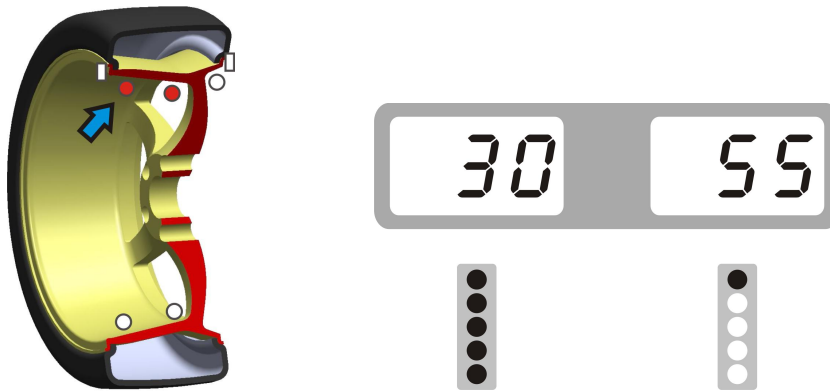


Fig. 11

4.3.7. After finishing mounting the counterweights, put down the guard or press  (when without hood), to perform balancing spin again, if comes out 00 00, means balancing succeed. (Fig.12)



Fig. 12

5. Self-calibration of wheel balancer

Turn on balancer, install a medium size wheel (13"-16") which can use clip-on weight, set "a b d" value, then

Do the self-calibration whenever you think the balancer is not accurate. The 100g weight must be accurate.

****It is necessary to install the normal car tire ruler head accessories and operate with car tires.****

Step 1	Press  and hold, then press 	comes	
Step 2	Put down safe guard or press  (when without hood) to start spin, after spin stop	comes	
Step 3	Open the safe guard and clip a 100 gram weight on the outside 12 o'clock position, put down safe guard or press  (when without hood) to start spin, after spin stop	comes	
Step 4	Open the safe guard and clip a 100 gram weight on the inside 12 o'clock position, put down safe guard or press  (when without hood) to start spin, after spin stop	comes	
self-calibration finished			

6. Errors

Various abnormal conditions can arise during machined operation by the microprocessor, if comes the errors, must stop operation, find the reason and the solution according, if the error persists, consult the supplier.

No.	Errors	Reasons	Solution
1		1. No spin 2. Shaft spin	1.If no spin, check or change power board 2.If spin, check or change position pick up board and computer board 3. Adjust position pick up board support
2		1. No wheel or wheel not locked tightly 2. Position pick up board problem	1. Lock tightly 2.Check or change position pick up board
3		1. No enough pressure in wheel 2. Wheel distortion	1.Add proper pressure in wheel 2.Check wheel
4		1. Position pick up board problem 2. Computer board problem	1.Check or change position pick up board 2.Check or change computer board
5		1. Micro switch problem 2. Computer board problem	1.Check or change Micro switch 2.Check or change computer board
6		1. Power board problem 2. Computer board problem	1.Check or change power board 2.Check or change computer board
7		1. Program lost 2. Computer board problem	1.Self calibration 2.Check or change computer board
8		1. No add 100g weight during self calibration 2. Computer board problem 3. Power board problem	1. Add 100g weight 2.Check or change computer board 3.Check or change power board
9		1. Micro switch problem 2. Computer board problem	1.Check or change micro switch 2.Check or change computer board
10		1. Computer board problem 2. Power board problem	1.Check or change computer board 2.Check or change Power board
11		1. The machine is locked	1. Contact vendor unlock

12		1. Data protection	1. Contact vendor unlock 2. Update data
----	---	--------------------	--

7. Self- diagnoses

Press  and hold, then press  goest to self diagnoses, press  to next , press  or  to escape

Order	Display	Function	Function normal
1		Display	All lit up
2		Position pick up board	Turn the shaft ,POS changes in 0-127
3		Pressure sensor	Use hand to press main shaft, 4X-4X 6X-6X changes

8. Setting machine

8.1. Machine setting

Press  and hold, then press  goes to set machine, press  and  to change, press  to next

Order	Display	function	choice
1		Unbalance display threshold	5/10/15
2		Sound	On/off
3		Light	1-8
4		Inch/mm	inch on/inch off
5		Tire weight(small tires)	On/off
6		Safe guard on	On:Put down safe guard to start spin OFF:Put down safe guard then press  to start spin

7		Unit of weight	Gram/ Ounce
8		Wheel operation type	CAR: Car mode display [CAr] Sco: Motorcycle mode display [Sco]

9. For motorcycle wheel

★9.1 Use the motorcycle adapter for wheel balancer we provide★

Step 1	Step 2	Step 3
1. Take off standard thread for car 2. Replace with part No.9 in position A (Fig. 1)	1. Install part No.1 through No.9 2. Lock and fix in position C and D (Fig. 2)	1. Take off the standard gauge head for car 2. Replace with part No.2 in position B (Fig. 3)

★9.2 Press and hold, then press goes to set machine, press and to change, press to next

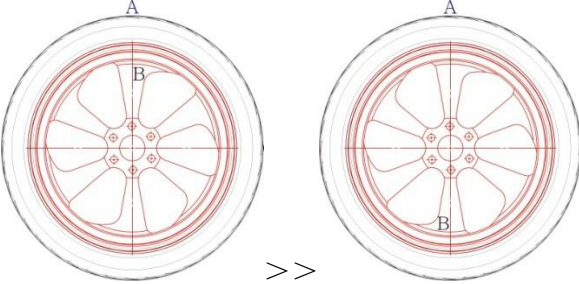
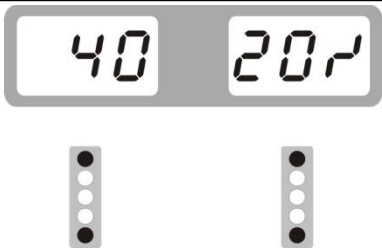
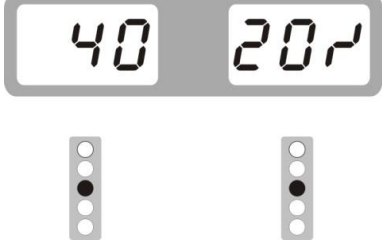
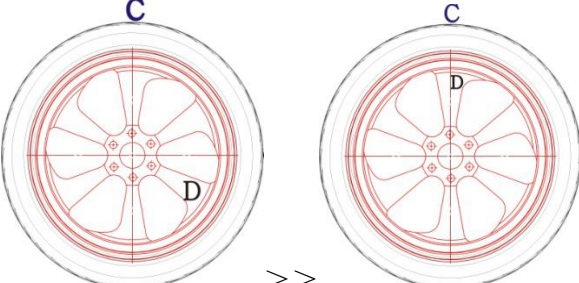
order	Display	Function	Display wheel type after turn on balancer
1		Car wheel	
2		Motorcycle wheel	

★ “Display wheel type after turn on balancer” means after turn on machine, it comes signal to tell you it is a car mode or motorcycle mode.

10. OPT function

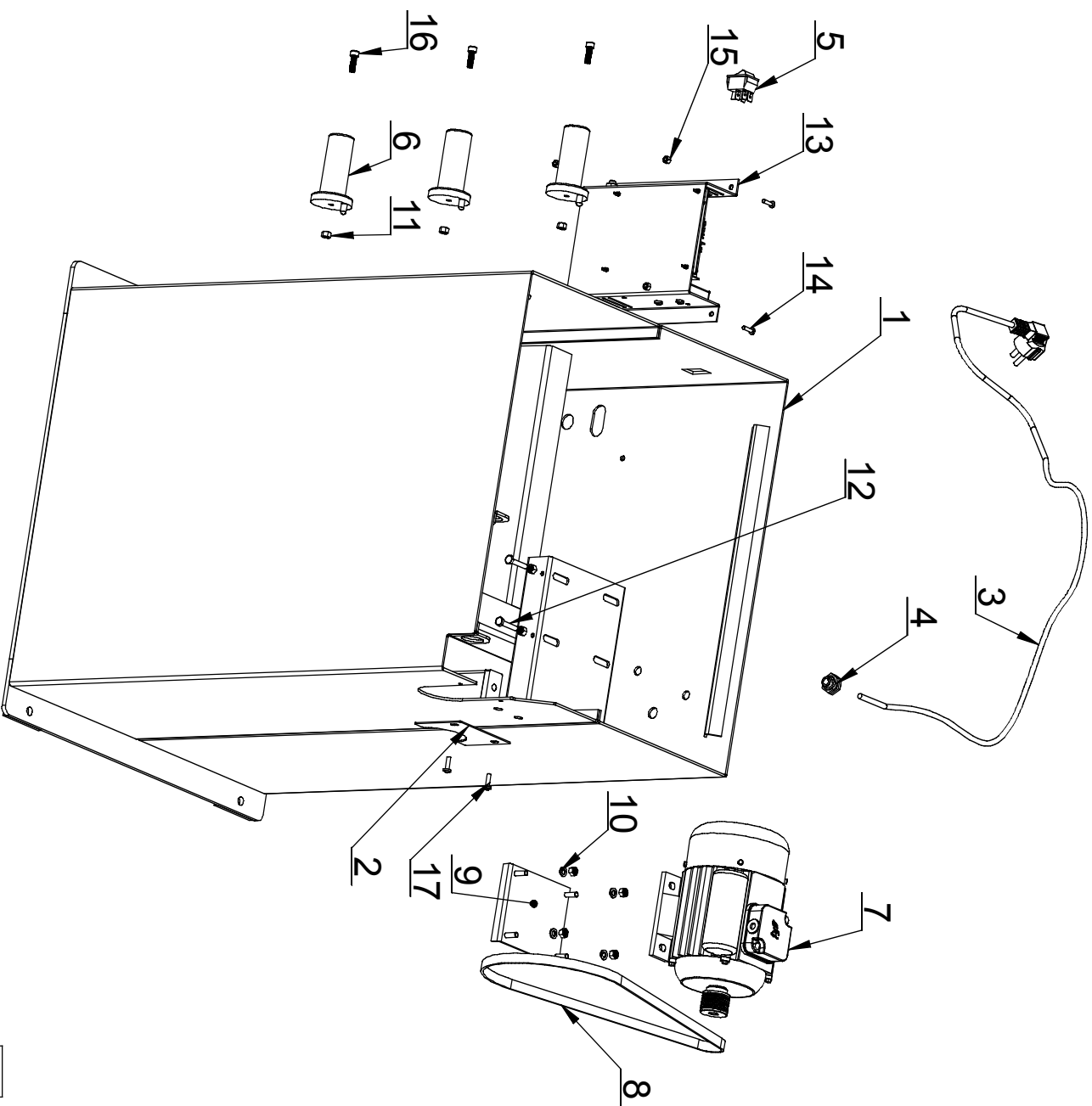
Note: When unbalance value is too much, choose OPT, and operator must be experienced.

Install wheel, input a b d value

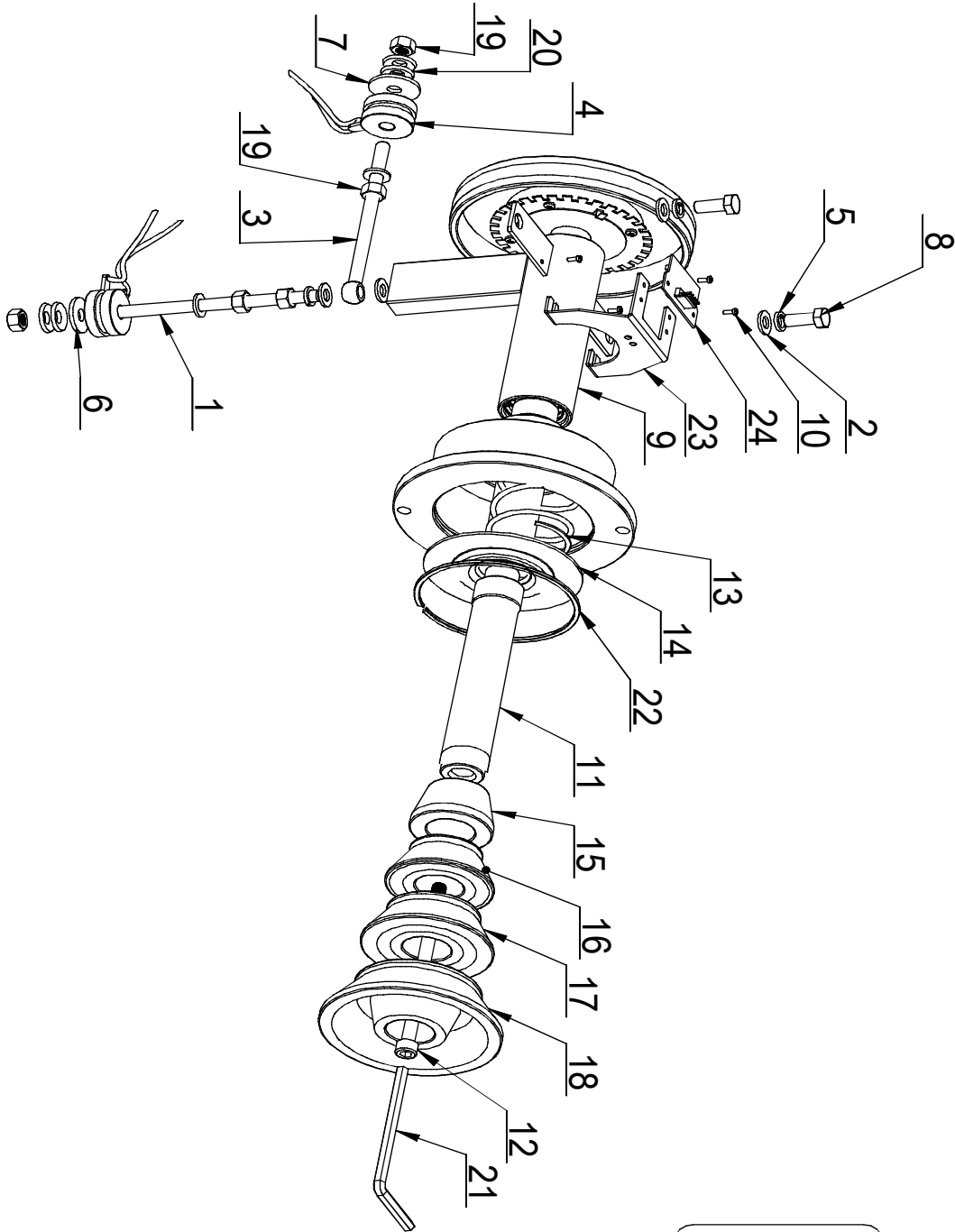
1	Press 	comes>	
2	Put down safe guard and press 	comes>	
3	With the help of tire changer, change the rim and rubber 180 degree	reference >	
4	Then put down safe guard and press 	comes>	
5	Rotate wheel until four indicators lit up (two on both sides, the dark spot in the right side picture), mark the position C with chalk on rubber	reference >	
6	Rotate wheel until two indicators lit up (one on both sides, the dark spot in the right side picture), mark the position D with chalk on rim	reference >	
7	With the help of tire changer, change the rim and rubber to make C and D match	reference >	
8	Put down safe guard and press 	comes>	If unbalance is less than before, OPT succeed

11. Spare parts list and Exploded drawings

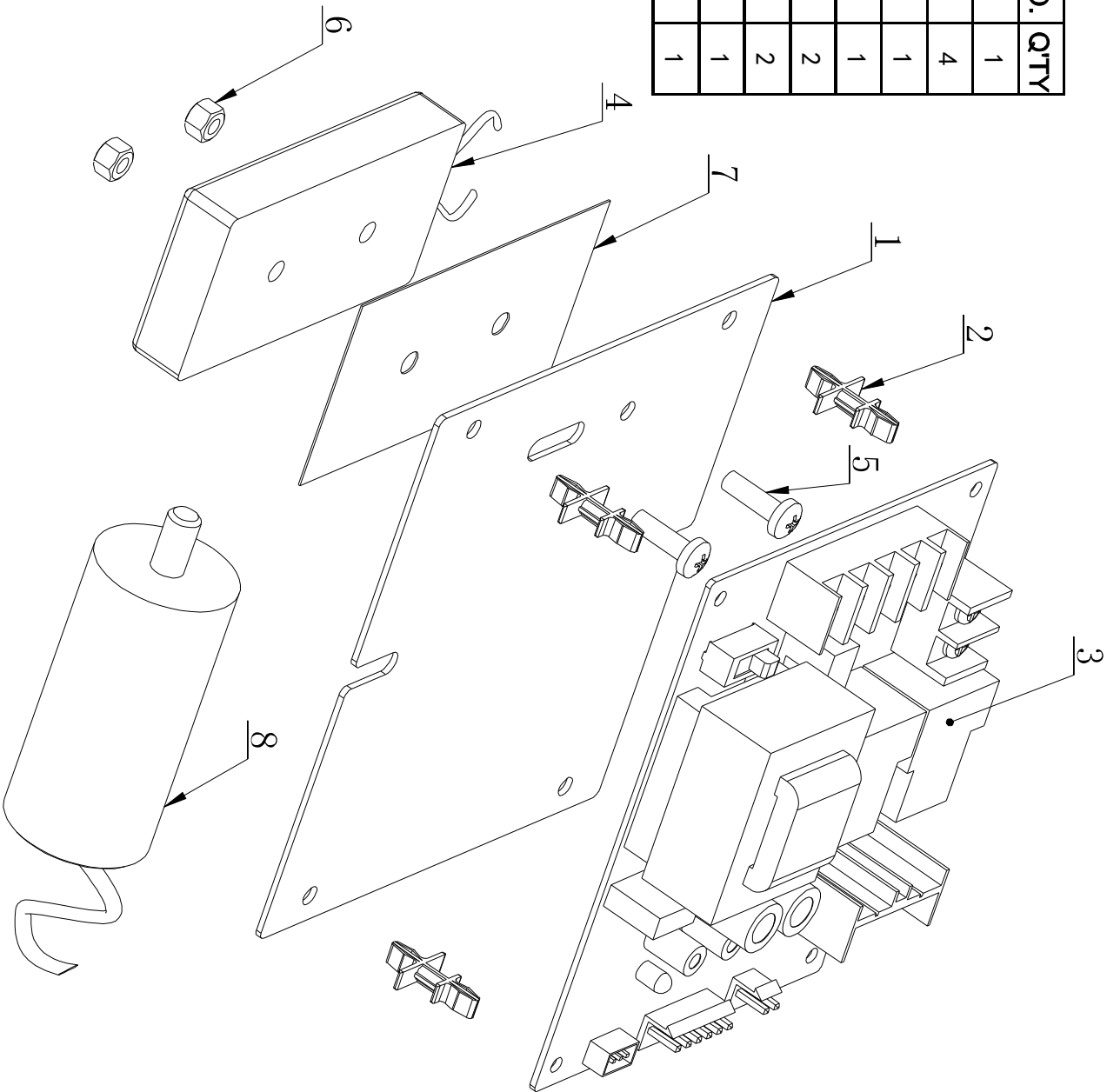
ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Body	2065447	1
2	Small side plate	2043601	1
3	Plug	4001901	1
4	Cable glands	4000901	1
5	Power Switch	4000801	1
6	Holder	2034301	3
7	Motor MY6324	4003001	1
8	Belt 380J5	6000171	1
9	Fixed seat	2034501	1
10	Flat washerΦ6	6000138	4
11	Hex nut GB41 /M6	6000309	7
12	Bolt GB70/M6X30	6000120	2
13	Power box	2065781	1
14	Bolt GB818 M5X16	6000271	4
15	Hex nut GB41 /M6	6000125	4
16	Bolt GB70/M6X25	6000294	3
17	Bolt GB818 M5X10	6000270	2



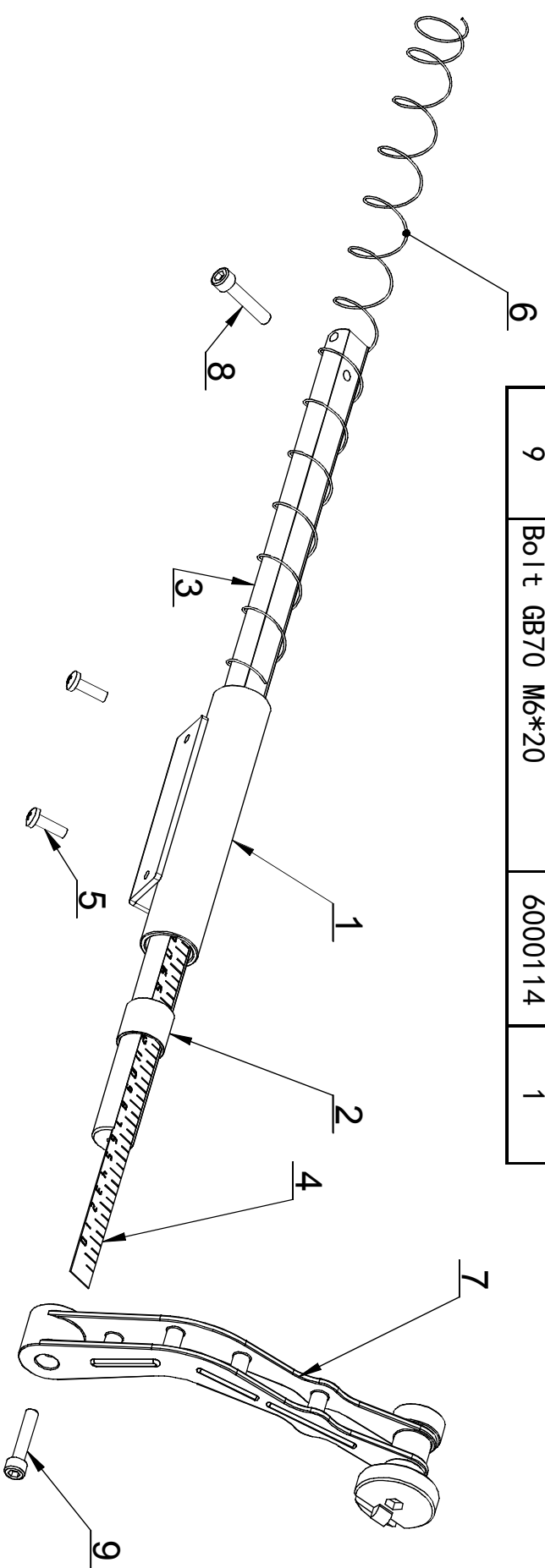
ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Screw M10X160	6000201	1
2	Flat washer GB95/Φ10	6000134	6
3	Horizontal screw M10X160	6000176	1
4	Pressure sensor	4001701	2
5	Spring washer GB93/Φ10	6000197	3
6	Spring washer GB93 Φ30x10x3	2052501	1
7	Spring washer GB93 Φ38x10x3	2037401	1
8	Screw GB5783 M10X25	6000184	2
9	Complete axle	2032901	1
10	Bolt GB818/M4X10	6000267	4
11	Thread hub	2042201	1
12	Bolt GB70/M10X160	6000259	1
13	Tower spring	2042801	1
14	Plastic lid	3005013	1
15	Conic NO.1	2033401	1
16	Conic NO.2	2033501	1
17	Conic NO.3	2033601	1
18	Conic NO.4	2033701	1
19	Hex nut GB41 M10	6000336	5
20	Copper backing	6000159	4
21	Allen wrench	6000169	1
22	Retaining ring	2067389	1
23	Support	2034001	1
24	Position pick-up board	5000401	1



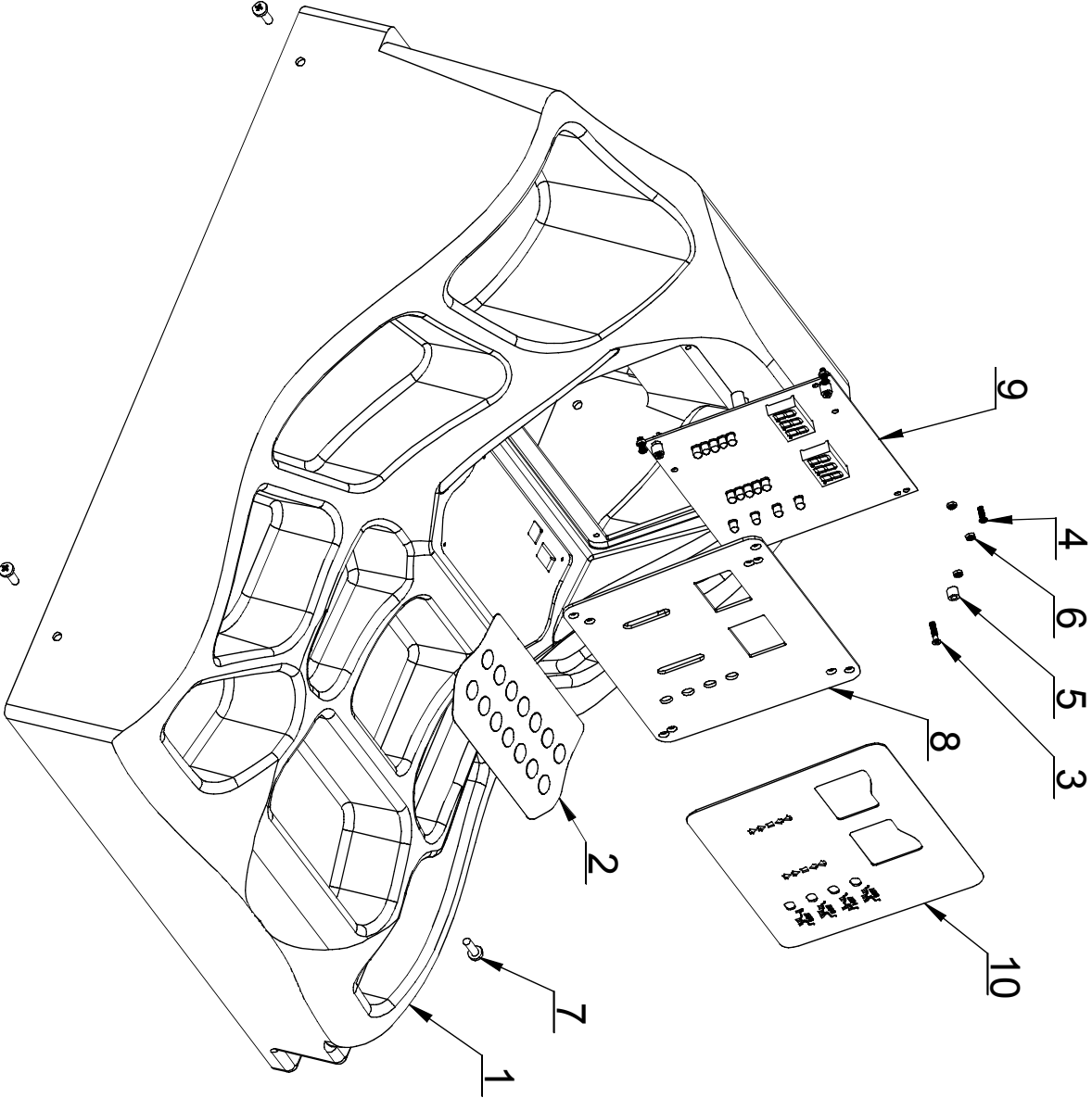
ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Power supply fixing plate	2066353	1
2	Support	4004380	4
3	Electric power board	5001321	1
4	Resistor	5001350	1
5	Bolt GB818 M5X16	6000271	2
6	Hex nut GB41 M5	6000125	2
7	Conducting strip	3005175	1
8	Capacitor	5001351	1



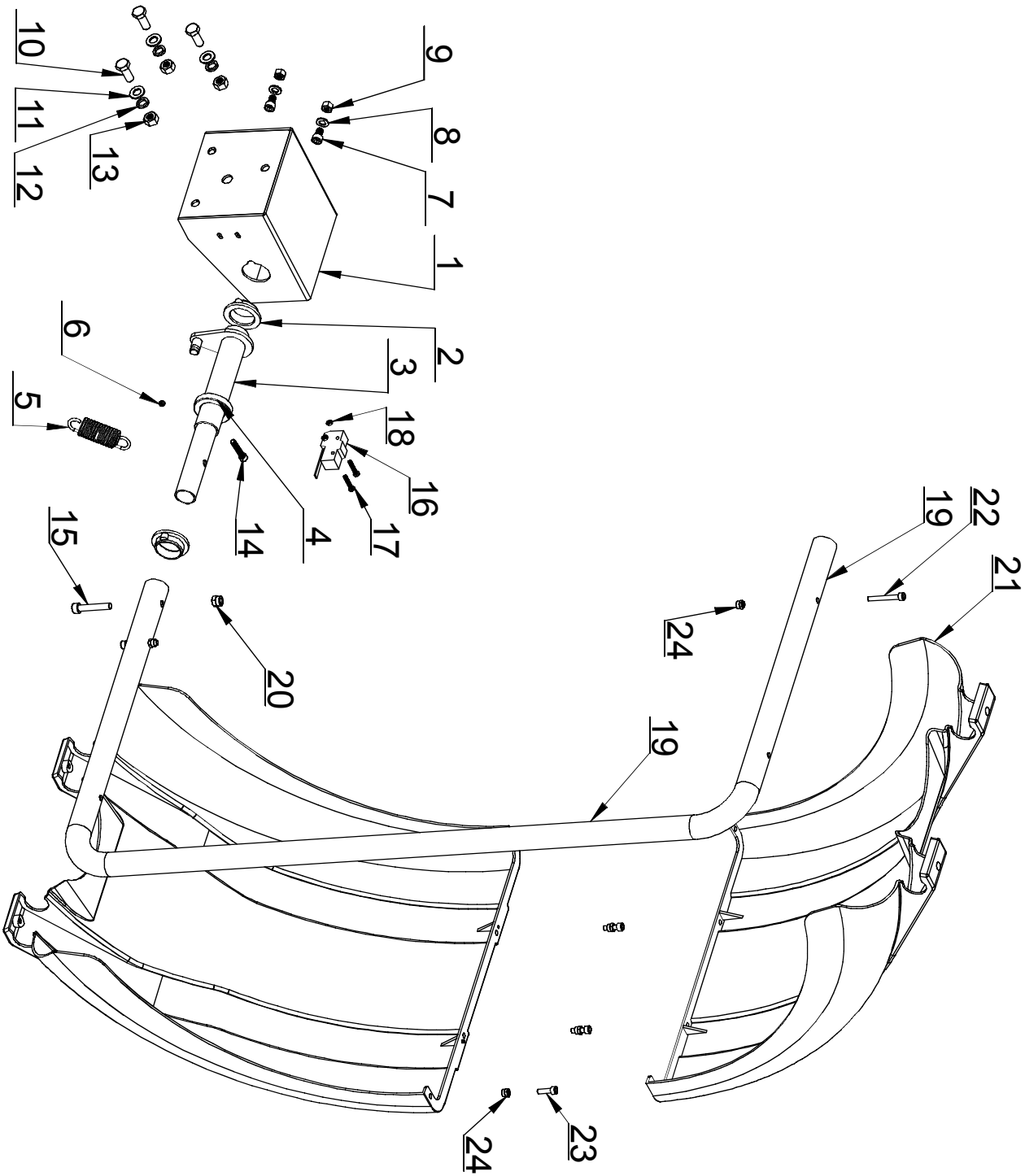
ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Shaft	2064812	1
2	Plastic sleeve	2064398	1
3	Aluminum ruler	2046301	1
4	Footage number	5001388	1
5	Bolt GB818 M5*16	6000271	2
6	Tension spring	2034401	1
7	Ruler head	2065780	1
8	Bolt GB70 M6*25	6000294	1
9	Bolt GB70 M6*20	6000114	1



ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Head with Tools Tray	3005248	1
2	Key board	5001375	1
3	Bolt GB819/M3X16	6000374	4
4	Bolt GB819/M3X10	6000375	4
5	Spacer support	4004389	4
6	Hex nut GB41 M3	6000124	12
7	Bolt GB818/ M5X16	6000271	4
8	Fix Plate	2065290	1
9	Computer bard	5001319	1
10	Display mask	5001378	1



ITEM NO	DESCRIPTION	PART NO.	Q'TY
1	Protection box	2043701	1
2	Plastic ferrule	3002301	2
3	Shaft	2036601	1
4	Ferrule	2034201	1
5	Tension spring	2053501	1
6	Bolt GB80/M6X10	6000130	1
7	Bolt GB70/M8X20	6000102	2
8	washer GB95/Φ8	6000142	2
9	Hex nut GB41 M8	6000127	2
10	Screw GB5783 M10X25	6000184	3
11	washer GB95/Φ10	6000134	3
12	Spring washer GB93/Φ10	6000197	3
13	Hex nut GB41 M10	6000123	3
14	Bolt GB5783 M6X35	6000207	1
15	Bolt GB70 M8X45	6000435	1
16	Micro switch	4004436	1
17	Bolt GB818 M4X30	6000430	2
18	Hex nut GB41 M4	6000341	2
19	Bend pipe	2033301	1
20	Hex nut M8	6000127	1
21	Plastic cover (0716)	3002501	2
22	Bolt GB70 M6X45	6000435	2
23	Bolt GB70 M6X20	6000114	4
24	Hex nut M6	6000309	6



ITEM NO	DESCRIPTION	PART NO.	Q' TY
1	Package box	7000114	1
2	Conic 4	2033701	1
3	Conic 3	2033601	1
4	Conic 2	2033501	1
5	Conic 1	2033401	1
6	Locking nut	2042901	1
7	Thread rod	2042201	1
8	Plastic bowl	3005018	1
9	Rubber buffer	3005019	1
10	Hammer	4003601	1
11	Counterweight	6000210	1
12	Spanner	6000169	1
13	Caliper	3005056	1

